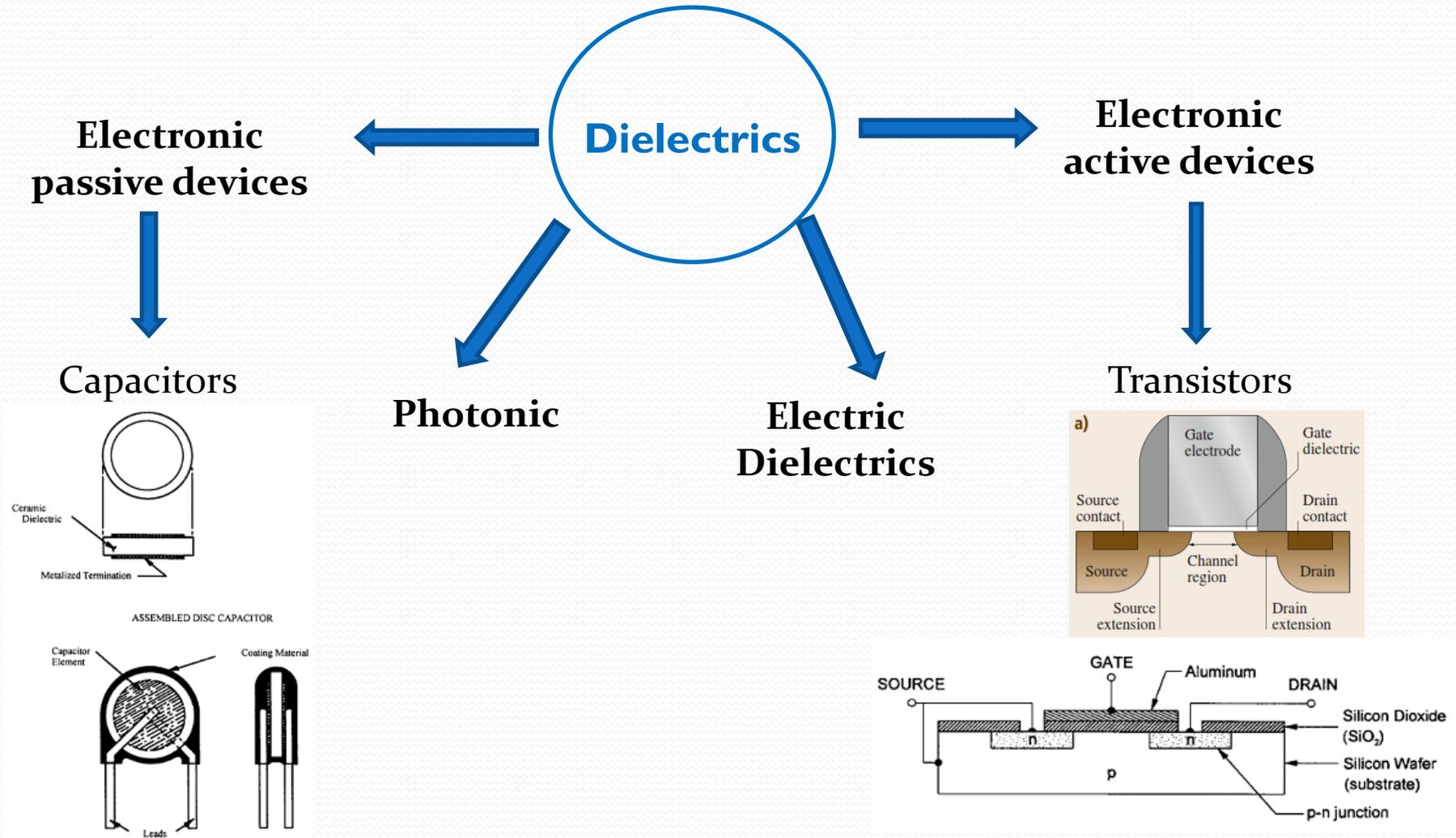


Dielectric materials for electronic

Présentée par:
BENNACER Hamza

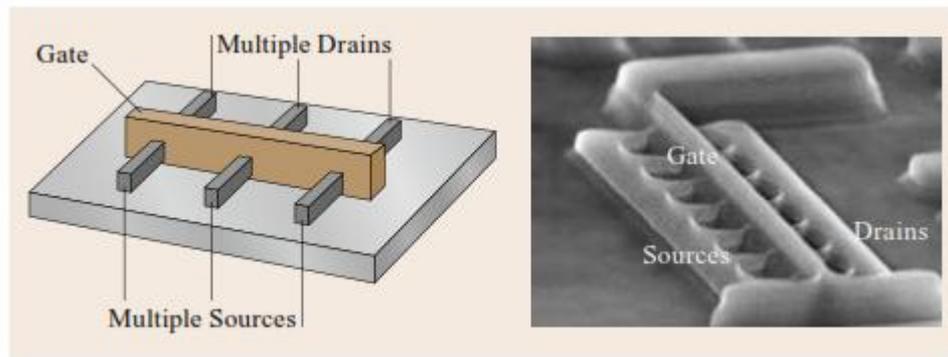
les diélectriques.

Les diélectriques sont une classe importante de matériaux électroniques et notamment pour la microélectronique et l'optoélectronique. Les applications incluent un large éventail d'applications de dispositifs, y compris des dispositifs actifs tels que **les transistors** et leur isolation électrique, ainsi que des dispositifs passifs, tels que des **condensateurs**.



les diélectriques.

- Les diélectriques sont omniprésents dans toute la structure de un circuit intégré. Les applications incluent les diélectriques de grille, oxydes tunnel dans les dispositifs de mémoire, condensateur diélectriques, diélectriques d'interconnexion et isolation les diélectriques, ainsi que les applications sacrificielles ou de masquage pendant le processus de fabrication du circuit.



Trigate transistor structure [*]

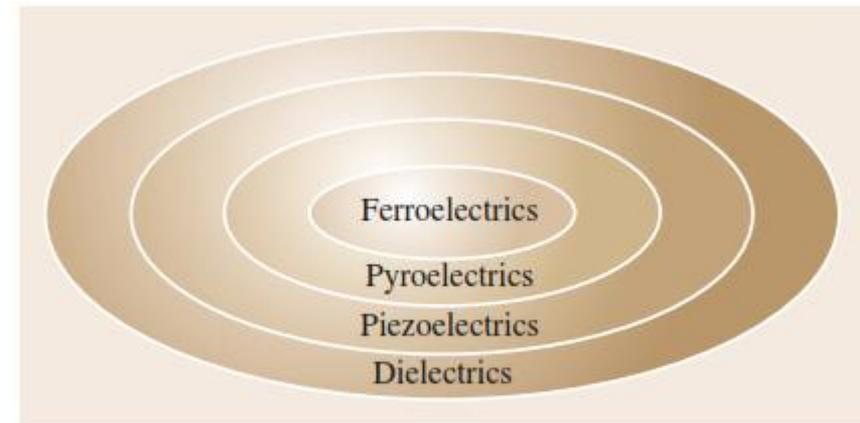
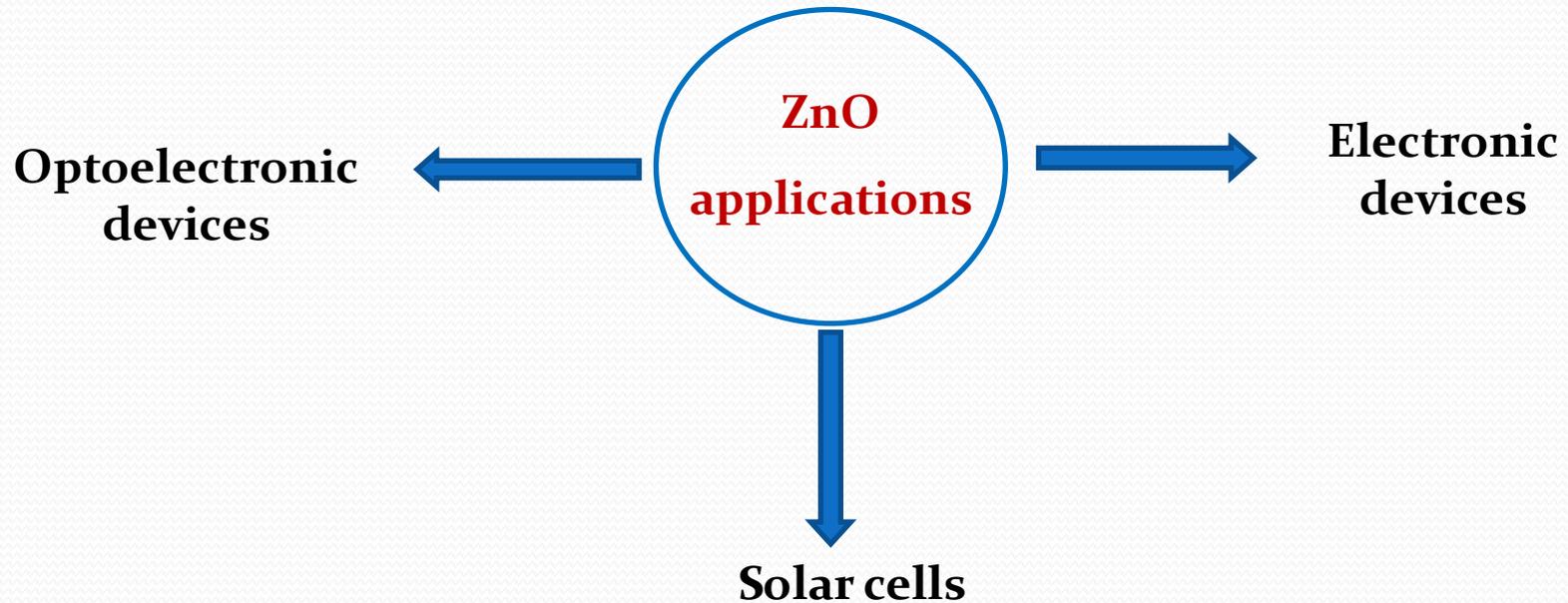


Fig. 26.1 Venn diagram showing how ferroelectrics fit into the different classes of dielectric materials

- Un milieu est diélectrique, s'il ne contient pas de charges électriques susceptibles de se déplacer de façon macroscopique. Le milieu ne peut donc pas conduire le courant électrique, donc, par définition un isolant électrique. Quelques exemples de milieux diélectriques : le vide, le verre, le bois sec, de nombreux plastiques, etc...

ZnO Zinc d'oxide

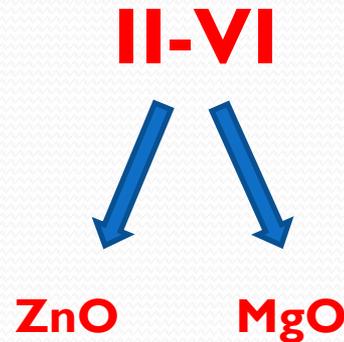


Advantages of ZnO:

- large bandgap include high-temperature and high-power operation,
- lower noise generation,
- higher breakdown voltages,
- and ability to sustain large electric fields.

ZnO Zinc d'oxide

Most of the group II-VI binary compound crystallize in either **cubic zinc blende** or **hexagonal wurtzite** (Wz) structure.



13	IIIA	14	IVA	15	VA	16	VIA		
5	10.811	6	12.011	7	14.007	8	15.999		
B		C		N		O			
BORE		CARBONE		AZOTE		OXYGÈNE			
13	26.982	14	28.086	15	30.974	16	32.065		
Al		Si		P		S			
ALUMINIUM		SILICIUM		PHOSPHORE		SOUFRE			
12	IIIB	31	69.723	32	72.64	33	74.922	34	78.96
Zn		Ga		Ge		As		Se	
ZINC		GALLIUM		GERMANIUM		ARSENIC		SÉLÉNIUM	

covalent bonding nature
Or
a substantial ionic character

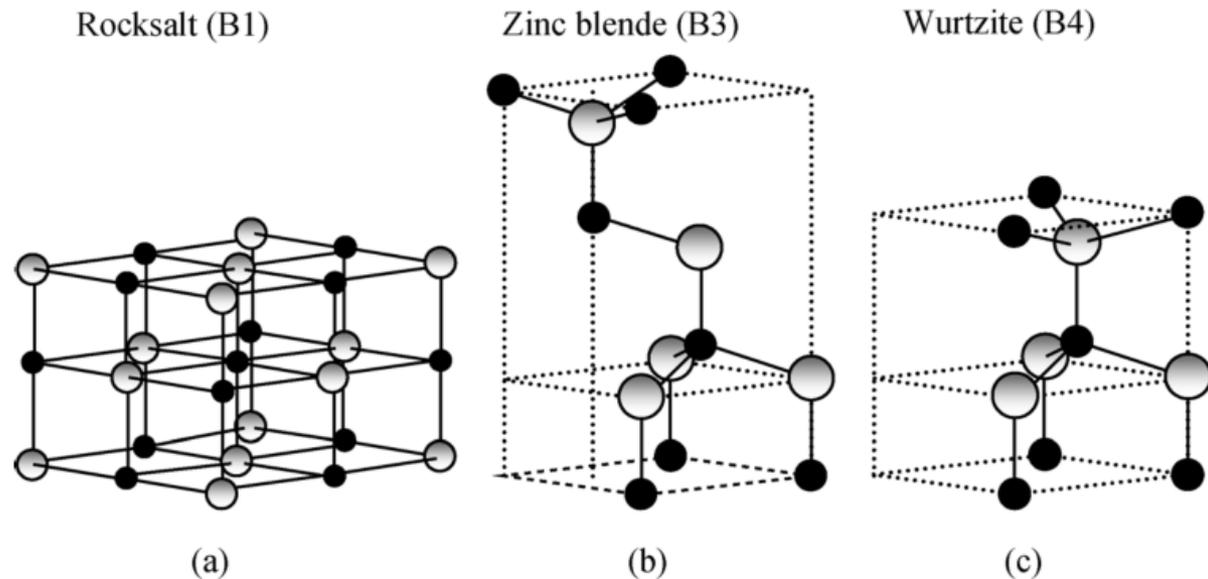


Figure 1.1 Stick-and-ball representation of ZnO crystal structures: (a) cubic rocksalt (B1), (b) cubic zinc blende (B3), and (c) hexagonal wurtzite (B4). Shaded gray and black spheres denote Zn and O atoms, respectively.

ZnO

Zinc d'oxide

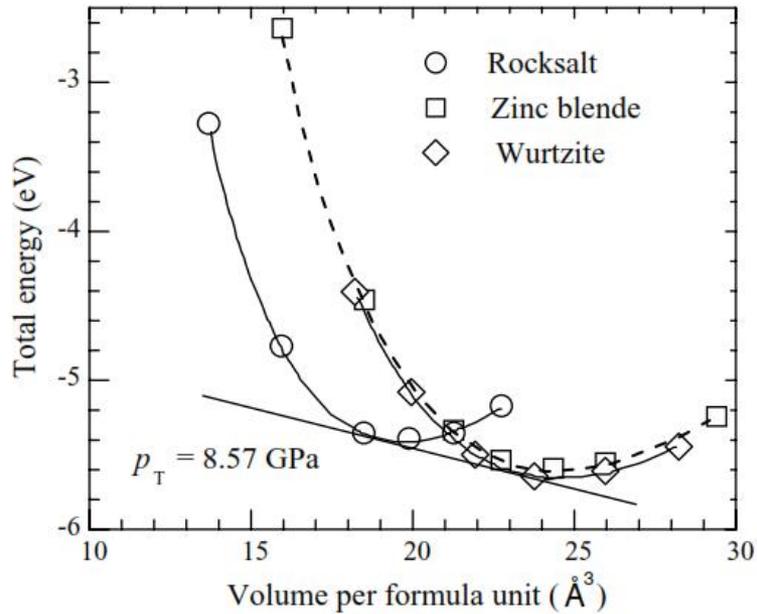
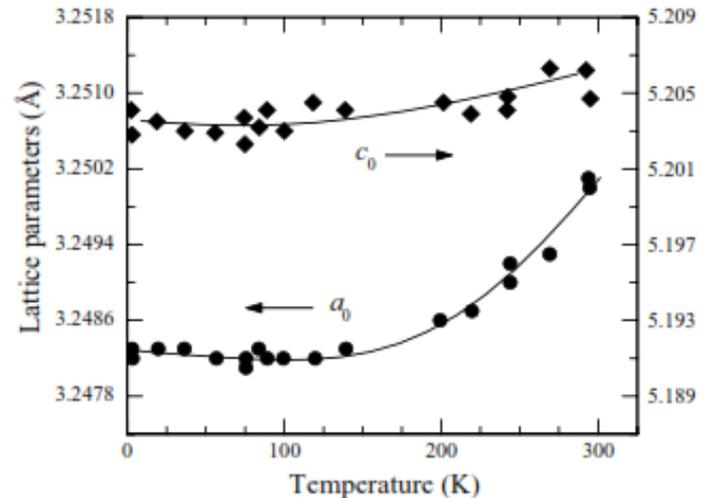


Figure 1.9 Total energy versus volume (both per ZnO formula unit) for the three phases: zinc blende (squares), wurtzite (diamonds), and rocksalt (circles). The zero of energy is the sum of the total energies of an isolated Zn and an isolated O atom. The hexagonal/cubic phase transition occurs at $p_T = 8.57$ GPa. (After Ref. [20].)

Table 1.2 Measured and calculated lattice constants and the u parameter of ZnO.

Wurtzite				
a (Å)	c (Å)	c/a	u	Reference
		1.633	0.375	Ideal
3.2496	5.2042	1.6018	0.3819	<i>a</i>
3.2501	5.2071	1.6021	0.3817	<i>b</i>
3.286	5.241	1.595	0.383	<i>c</i>
3.2498	5.2066	1.6021		<i>d</i>
3.2475	5.2075	1.6035		<i>e</i>
3.2497	5.206	1.602		<i>f</i>
		1.593	0.3856	<i>g</i>
		1.600	0.383	<i>h</i>



ZnO

Zinc d'oxide

Electronic Band Structure

Table 1.3 Calculated and measured energy gaps E_g , cation d-band positions E_d , and anion p valence bandwidths W_p (all in eV) of ZnO.

	LDA-PP	LDA-SIC-PP	Experiment
E_g	0.23	3.77	3.4
E_d	-5.1	-8.9	-7.8
W_p	-3.99	-5.2	-5.3

After Ref. [48]. LDA-PP: local density approximation – pseudopotential. LDA-SIC-PP: local density approximation – self-interaction corrected pseudopotential.

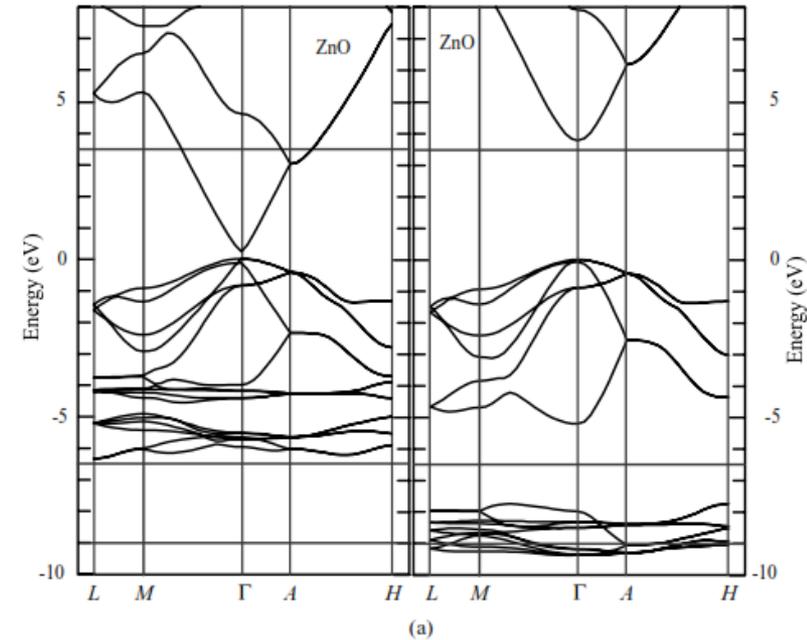


Figure 1.12 (a) LDA bulk band structure of ZnO as calculated by using a standard pseudopotential (PP) (left panel) and by using SIC-PP (right panel). The horizontal dashed lines indicate the measured gap energy and d-band width. (b) Comparison of calculated and measured valence bands of ZnO. The left panel shows the standard LDA, while the right panel shows SIC-PP results. (Courtesy of J. Pollmann [48].)

ZnO

Zinc d'oxide

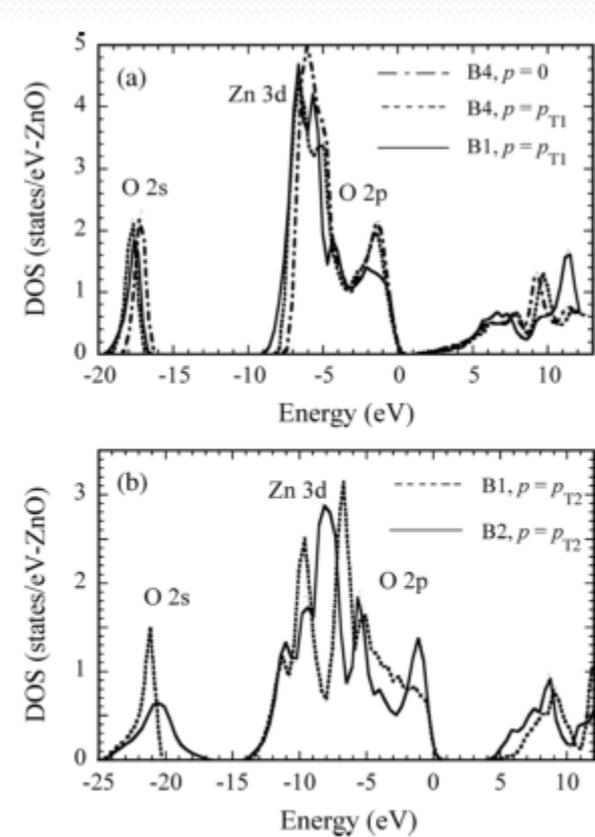


Figure 1.15 Total density of states for ZnO in the (a) B4 structure at $p=0$ and $p=p_{T1}$ and B1 structure at $p=p_{T1}$, and (b) B1 and B2 structures at $p=p_{T2}$. (Courtesy of J.E. Jaffe [18].)

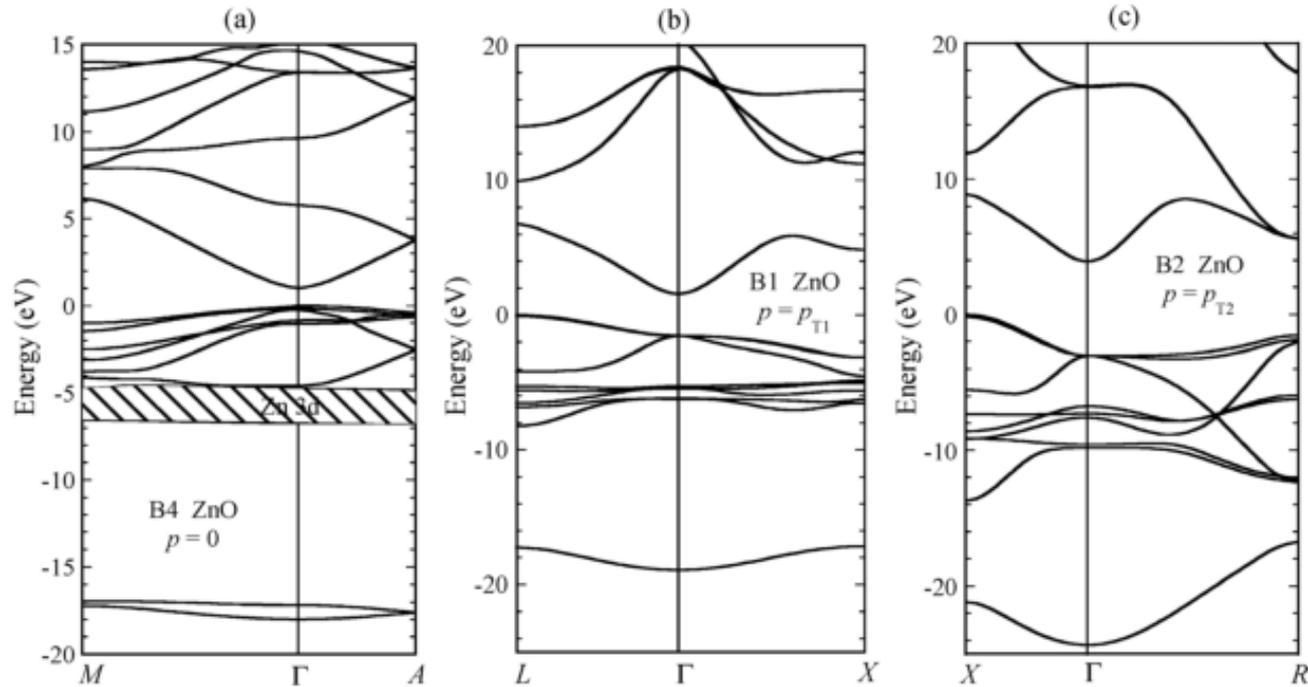


Figure 1.14 Band structure for ZnO: (a) B4 structure at $p=0$, (b) B1 structure at $p=p_{T1}$, (c) B2 structure at $p=p_{T2}$. (Courtesy of J.E. Jaffe [18].)

ZnO

Zinc d'oxide

Electrical Properties of Undoped ZnO

Sample	Electron mobility ($\text{cm}^2 \text{V}^{-1} \text{s}^{-1}$)	References	Carrier concentration (cm^{-3})
Monte Carlo calculation	300	[158]	—
Bulk ZnO grown by vapor-phase transport method	205	[159]	6.0×10^{16}
Bulk ZnO grown by pressurized melt method	131 (296 K), 298 (77 K)	[160]	5.05×10^{17} (296 K), 3.64×10^{16} (77 K)
Bulk ZnO grown by hydrothermal method	200	[161]	8×10^{13} (Li compensated)
ZnO thin films grown on <i>c</i> -plane sapphire substrates by PLD	155	[162]	2.0×10^{16}
ZnO thin films grown on <i>c</i> -plane sapphire grown by MBE	130	[163]	1.2×10^{17}
ZnO thin films grown on <i>a</i> -plane sapphire by MBE	120	[164]	7.0×10^{16}
$\text{Zn}_{0.9}\text{Mn}_{0.1}\text{O}/\text{ZnO}$ heterostructure grown on <i>c</i> -plane sapphire by PLD	130	[165]	8.8×10^{12} (areal concentration cm^{-2})
ZnO thin films grown on <i>c</i> -plane sapphire with ZnO/MgO double-buffer layers grown by MBE	145	[166, 167]	1.2×10^{17}
ZnO thin films grown on MgZnO-buffered ScAlMgO_4 substrates by PLD	440	[168]	1×10^{16}

ZnO

Zinc d'oxide

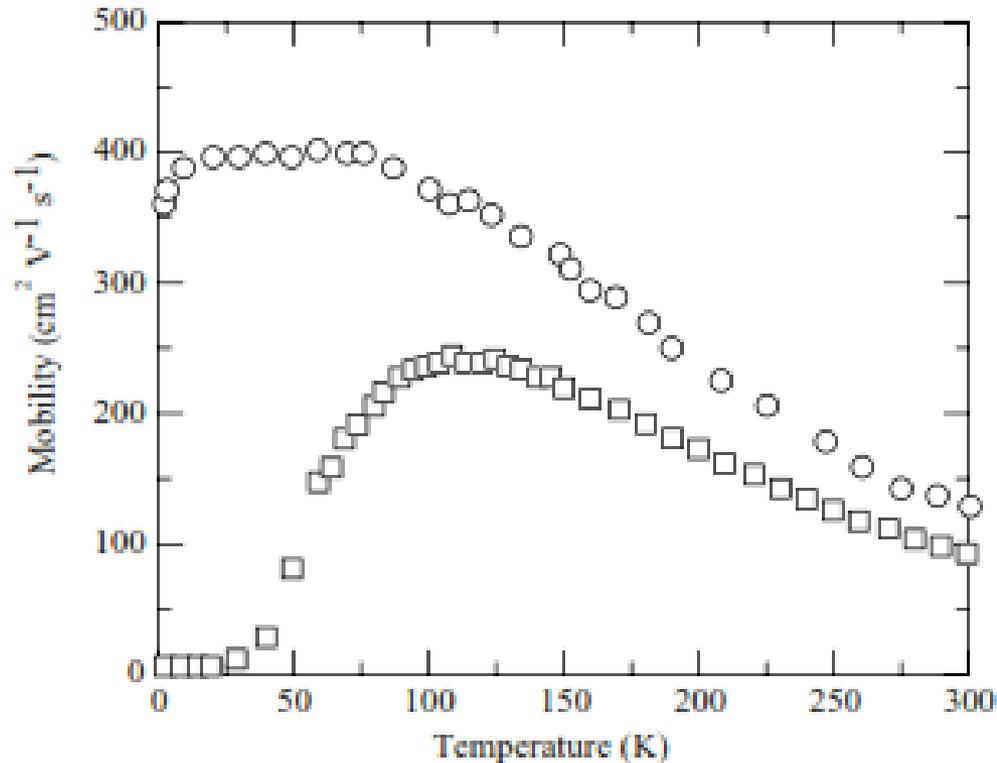


Figure 1.36 Temperature dependence of the mobility of the ZnMnO/ZnO heterostructure (circles) and the 1 μm thick ZnO single layer (squares) control sample. (After Ref. [165].)

ZnO

Zinc d'oxide

Table 1.12. Dielectric constant and optical phonon energy (meV) of wurtzite type materials except rocksalt type MgO

	$\epsilon^{\parallel}(0)$	$\epsilon^{\perp}(0)$	$\epsilon^{\parallel}(\infty)$	$\epsilon^{\perp}(\infty)$	$\hbar \omega_{LO}$	$\hbar \omega_{TO}$
BeO	7.65 [37]	6.94 [37]	2.99 [37]	2.95 [37]	135.2 [37]	87.2 [37]
MgO	9.8 [21]		2.95 [21]		92.2 [21]	49.4 [21]
ZnO	8.49 [38]	7.40 [38]	3.72 [38]	3.68 [38]	72.8 [39]	51.0 [39]

Table 1.5: Static (ϵ_0) and high frequency dielectric constant (ϵ_{∞}) data for ZnO [40,41].

		Film [41]	Bulk [41]	Bulk [40]
ϵ_0	E \perp c	7.46	7.77	
	E \parallel c	8.59	8.91	
ϵ_{∞}	E \perp c	3.7	3.6	3.68
	E \parallel c	3.78	3.66	3.72

ZnO

Zinc d'oxide

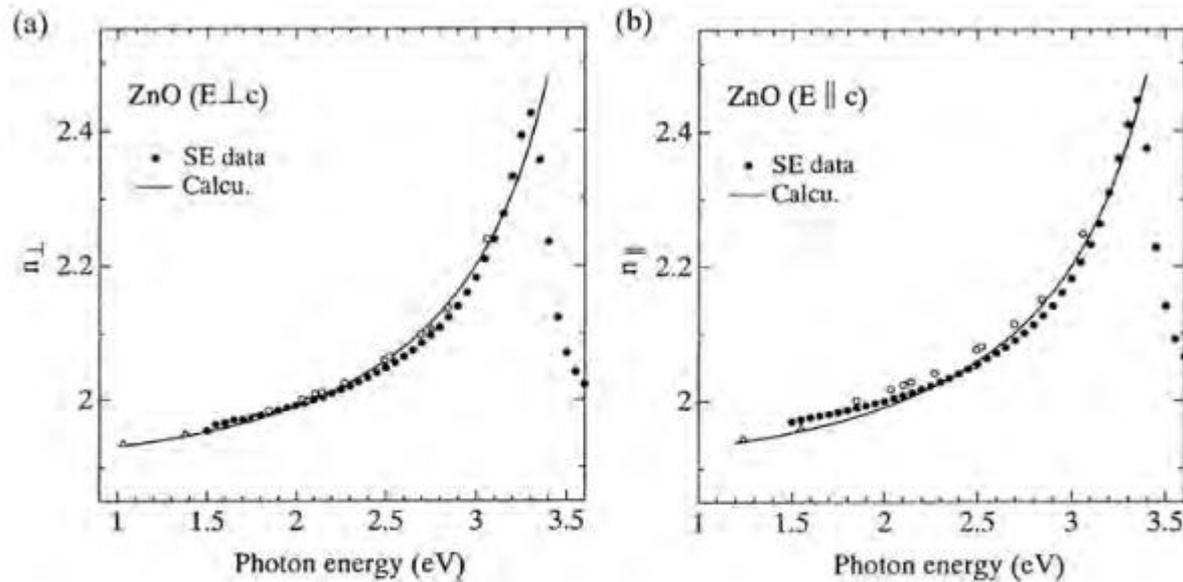


Figure 1.11: Refractive index dispersion of ZnO for $E \perp c$ and $E \parallel c$ below the fundamental absorption edge. The solid circles represent the spectroscopic ellipsometry data whilst the solid line is calculated data. [Reprinted with permission from H. Yoshikawa and S. Adachi, *Jpn. J. Appl. Phys.* **36**, 6237 (1997). Copyright 2004 by Jpn. J. Appl. Phys.]

Le SiO₂ est utilisé de façon quasi-incontournable, d'oxyde de grille dans les dispositifs FET (Field Effect Transistors). Dans la structure du MOSFET, l'oxyde de grille (oxyde ou bien diélectrique) isole électriquement la grille et la zone de canal.

Le SiO₂ possède plusieurs avantages remarquables :
sa formation naturelle avec le Si

- ❑ une faible densité de défauts dans le volume et à l'interface Si/SiO₂ .
- ❑ une haute résistivité électrique ($= 10^9 \Omega \text{ cm}$)
- ❑ une large bande interdite (9 eV) ...

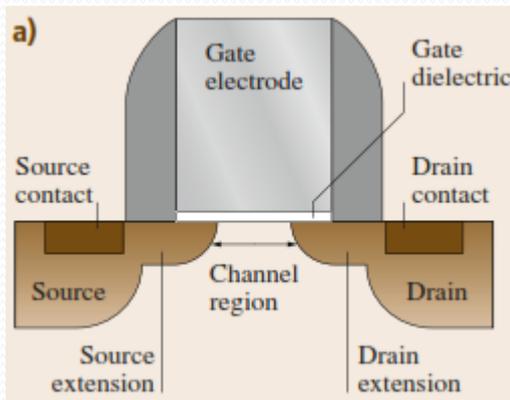


Table 27.2 Properties of SiO₂

Geometrical parameters	
Si–Si bond length	3.12 Å
Si–O bond length	1.62 Å
O–O bond length	2.27 Å
Mean bond angle	144° (tetrahedral bonding)
Bond angle range	Si–O–Si: 110 to 180°
Density (g/cm ³)	
Thermally grown (fused silica)	2.20
Quartz	2.65
Index of refraction (optical frequencies)	
Thermally grown (fused silica)	1.460
Quartz	1.544
Quasi-static dielectric constant (≤ 1 kHz)	
Thermally grown (fused silica)	3.84
Quartz	3.85
Band gap	
Thermally grown (fused silica)	8.9 eV
Quartz	≈ 9.0 eV
Electrical breakdown strength	
Thermally grown (fused silica)	10 MV/cm
Quartz	≈ 10 MV/cm

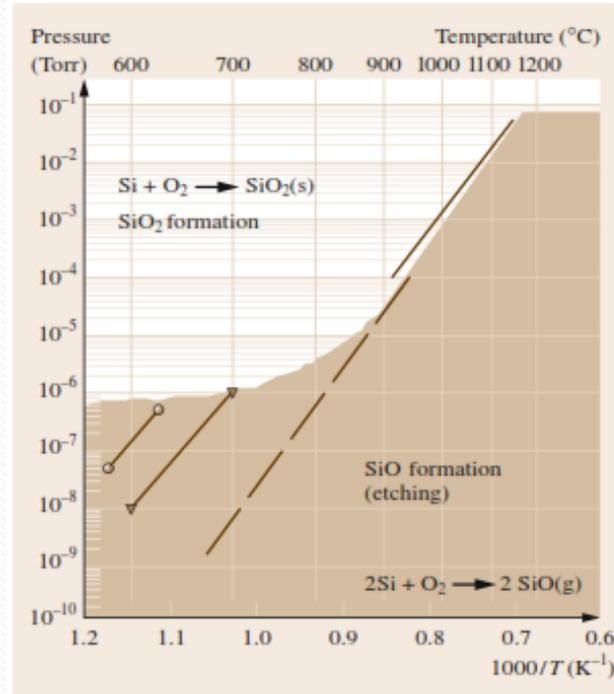


Fig. 27.16 Pressure–temperature phase diagram for thin SiO₂/Si. (After [27.76], © 1997 AIP, with permission)

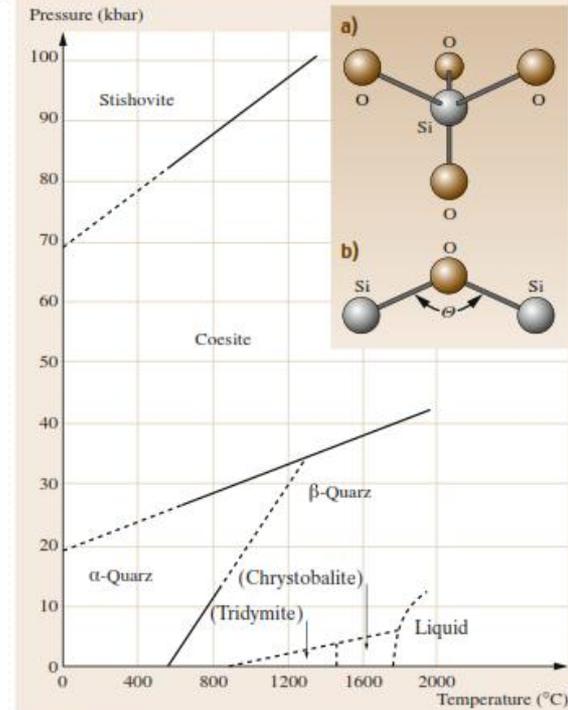


Fig. 27.13a,b Phase diagram for SiO₂. Inset: bonding configurations for the O–Si–O system. (a) Tetrahedral unit for the Si–O bonding arrangement. (b) Bond angle θ defined for O–Si–O bonds. (After [27.41], IOP Publishing © 1994, with permission)

Optical bandgap (eV)

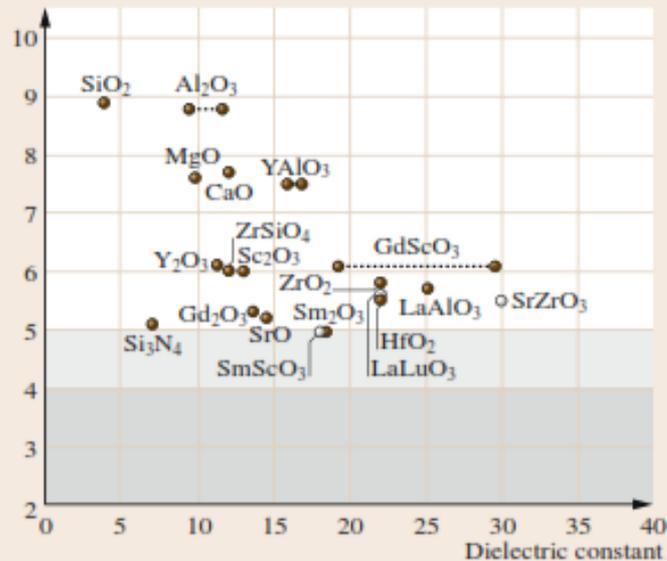


Table 27.4 Comparison of relevant properties for selected high-*k* candidates. Key: mono. = monoclinic; tetrag. = tetragonal

Material	Dielectric constant (<i>k</i>)	Band gap E_G (eV)	ΔE_C (eV) to Si	Crystal structure(s) (400–1050 °C)
SiO ₂	3.9	8.9–9.0	3.2–3.5 ^b	Amorphous
Si ₃ N ₄	7	4.8 ^a –5.3	2.4 ^b	Amorphous
Al ₂ O ₃	9	6.7 ^h –8.7	2.1 ^a –2.8 ^b	Amorphous*
Y ₂ O ₃	11 ^d –15	5.6–6.1 ^d	2.3 ^b	Cubic
Sc ₂ O ₃	13 ^d	6.0 ^d		Cubic
ZrO ₂	22 ^d	5.5 ^a –5.8 ^d	1.2 ^a –1.4 ^b	Mono., tetrag., cubic
HfO ₂	22 ^d	5.5 ^d –6.0	1.5 ^b –1.9 ^c	Mono., tetrag., cubic
La ₂ O ₃	30	6.0	2.3 ^b	Hexagonal, cubic
Ta ₂ O ₅	26	4.6 ^a	0.3 ^{a,b}	Orthorhombic
TiO ₂	80	3.05–3.3	≈ 0.05 ^b	Tetrag. (rutile, anatase)
ZrSiO ₄	12 ^d	6 ^d –6.5	1.5 ^b	Tetrag.
HfSiO ₄	12	6.5	1.5 ^b	Tetrag.
YAlO ₃	16–17 ^d	7.5 ^d		**
HfAlO ₃	10 ^e –18 ^e	5.5–6.4 ^f	2–2.3 ^f	**
LaAlO ₃	25 ^d	5.7 ^d		**
SrZrO ₃	30 ^d	5.5 ^d		**
HfSiON	12–17 ^{i,j}	6.9 ^k	2.9 ^k	Amorphous

* (γ -Al₂O₃ phase) has been recently reported [27.143]. ** Onset of crystallization depends upon Al content, ^a [27.144], ^b [27.145–147], ^c [27.148], ^d [27.149], ^e [27.150], ^f [27.148], ^g [27.151], ^h [27.152], ⁱ [27.153], ^j [27.154], ^k [27.155]